PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6:

A61D 7/04, A61B 5/08, A61M 15/00

(11) International Publication Number:

WO 96/00046

(43) International Publication Date:

4 January 1996 (04.01.96)

(21) International Application Number:

PCT/SE95/00590

A1

(22) International Filing Date:

24 May 1995 (24.05.95)

(30) Priority Data:

9402237-3

23 June 1994 (23.06.94)

SE

(71) Applicant (for all designated States except US): ASTRA AKTIEBOLAG [SE/SE]; S-151 85 Södertälje (SE).

(72) Inventors; and

- (75) Inventors/Applicants (for US only): DAHLBÄCK, Magnus [SE/SE]; Skoldgränden 10, S-224 75 Lund (SE). FAGER-STRÖM, Per-Olof [SE/SE]; Holländarhusvägen 53, S-237 33 Bjärred (SE). MARCHNER, Hans [SE/SE]; Plommonstigen, S-647 00 Mariefred (SE). NERBRINK, Ola [SE/SE]; Anslagsvägen 16, S-226 47 Lund (SE).
- (74) Agent: ASTRA AKTIEBOLAG; Patent Dept., S-151 85 Södertälje (SE).

(81) Designated States: AM, AT, AU, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IS, JP, KE, KG, KP, KR, KZ, LK, LR, LT, LU, LV, MD, MG, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TT, UA, UG, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG), ARIPO patent (KE, MW, SD, SZ, UG).

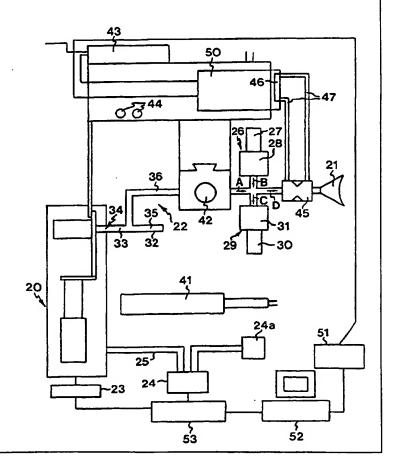
Published

With international search report.

(54) Title: MEASUREMENT METHODS AND SYSTEMS

(57) Abstract

In a method for measuring a dose of a drug inhaled by an animal, the momentary concentration of the drug in an aerosol supplied to the animal is determined as well as the momentary inhalation flow rate of the animal. An inhaled partial dose is calculated from each determined inhalation flow rate value and a corresponding concentration value. The calculated inhaled partial doses are added up to obtain the total dose inhaled by the animal. When a predetermined dose is to be administered to the animal, the inhaled partial doses are successively cumulated and compared with the predetermined dose. The aerosol generation is interrupted as soon as the predetermined dose is achieved. Systems for carrying the methods into effect are disclosed.



BNSDOCID: <WO 9600046A1 | >

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

ΑT	Austria	GB	United Kingdom	MR	Mauritania
AU	Australia	GE	Georgia	MW	Malawi
BB	Barbados	GN	Guinea	NE	Niger
BE	Belgium	GR	Greece	NL	Netherlands
BF	Burkina Faso	HU	Hungary	NO	Norway
BG	Bulgaria	IE	Ireland	NZ	New Zealand
BJ	Benin	IT	Italy	PL	Poland
BR	Brazil	JP	Japan	PT	Portugal
BY	Belarus	KE	Kenya	RO	Romania
CA	Canada	KG	Kyrgystan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic	SD	Sudan
CG	Congo		of Korea	SE	Sweden
СН	Switzerland	KR	Republic of Korea	SI	Slovenia
CI	Côte d'Ivoire	KZ	Kazakhstan	SK	Slovakia
CM	Cameroon	LI	Liechtenstein	SN	Senegal
CN	China	LK	Sri Lanka	TD	Chad
CS	Czechoslovakia	LU	Luxembourg	TG	Togo
CZ	Czech Republic	LV	Latvia	TJ	Tajikistan
DE	Germany	MC	Мопасо	TT	Trinidad and Tobago
DK	Denmark	MD	Republic of Moldova	UA	Ukraine
ES	Spain	MG	Madagascar	US	United States of America
FI	Finland	ML	Mali	UZ	Uzbekistan .
FR	France	MN	Mongolia	VN	Viet Nam
GA	Gabon		-		

8NSDOCID: <WO_____9600046A1_I_>

MEASUREMENT METHODS AND SYSTEMS

The present invention relates to a method for measuring a dose of a drug in aerosol form inhaled by an animal as well as a system for implementing the measuring method. The present invention also relates to a method for administering a predetermined dose of a drug in aerosol form to an animal and a system for implementing the administering method.

When performing animal experiments for testing a new drug, it is often desirable to administer a predetermined dose of the drug to each animal.

A method known in the art for administering a dose of a drug inhaled by an experimental animal in aerosol form is the fixed time administration method. The experimental set-up of this method is schematically shown in Fig. 1. An aerosol generator 1 is connected to one end of a tube 2, the other end of which is connected to a nose mask 3, through which the animal is to inhale during the experiment. The tube 2 is provided with an air inlet 4, comprising a one-way flap valve 5 and a filter 6, as well as an air outlet 7, also comprising a one-way flap valve 8 and a filter 9.

In a preparatory phase of the method, the exposure time required for administering a desired dose of the drug is calculated from the following relation

Exposure time = desired dose x BW / (aerosol
concentration x respiratory minute volume)

30

35

where BW is the body weight of the animal, the aerosol concentration is a predetermined particle concentration in the flow of aerosol generated by the aerosol generator, and the respiratory minute volume is calculated in a predetermined way according to a theory or empirical knowledge. Then, the aerosol generator 1 is adjusted so as to

generate, in the tube 2, a fixed volumetric flow of aerosol of the predetermined concentration.

In the measurement phase, the animal inhales the aerosol through the nose mask 3 during the predetermined 5 exposure time. If the animal needs more air than what is provided by the aerosol generator 1, additional air is supplied through the air inlet 4. Exhaled air and any air not inhaled by the animal leaves the system through the air outlet 7. The filters 6, 9 prevent contamination of the air outside the system.

However, it has been found that this prior-art fixed time administration method is not sufficiently accurate for use in certain experiments where the doses actually delivered must be in keeping with the planned doses.

15 Thus, a first object of the present invention is to provide a more accurate method and system for measuring the dose of a drug inhaled by an experimental animal in aerosol form.

A second object of the present invention is to provide a more accurate method and system for administering a predetermined dose of a drug in aerosol form to an experimental animal.

These objects are achieved by methods and systems having the features recited in the appended claims.

25 One embodiment of the present invention will now be described in more detail with reference to the accompanying drawings, in which

Fig. 1, which already has been discussed, is a schematic view of a prior-art experimental set-up for carrying out the fixed time administration method; and

Fig. 2 is a block diagram of a system for administering a dose of a drug in the form of a dry-powder aerosol to an experimental animal and measuring the size of the dose.

The system shown in Fig. 2 for administering a dose 35 of an aerosol essentially consists of an administration section and a measurement section.

10

20

The administration section, which is similar to the system shown in Fig. 1, comprises a dry-powder aerosol generator 20, which is connected to a removable nose mask 21 via a conduit system 22.

The aerosol generator 20, which is a modified Wright Dust Feeder from Adams Ltd., London, Great Britain, comprises a scraping mechanism, by means of which powder can be scraped off a tablet of compressed powder, as well as means for aerosolising the scraped-off powder in an air flow. The scraping speed, and thus the concentration of the generated dry-powder aerosol, is controlled by an aerosol generator control unit 23, for instance a Motomatic II from Electro-Craft, South Eden Prairie, MN.

The air flow used for aerosolising is controlled by a 15 mass flow controller 24, which is connected to the aerosol generator 20 through a tube 25 and to which air is supplied from a source of pressurised air 24a.

The conduit system 22 comprises an air inlet 26 having a one-way flap valve 27 and a filter 28, as well as an air outlet 29 also having a one-way flap valve 30 and a filter 31. The conduit system 22 is further provided with a particle trap 32, consisting of a three-way connection, of which a first branch 33 is connected to the aerosol outlet 34 of the aerosol generator, a second branch 35 terminates in a dead end in which larger particles are trapped, and a third branch 36 leads to the nose mask 21.

In the following, four different air flows are discussed. 1) The air flow A from the aerosol generator to the junction of the air inlet 26 and the air outlet 29. This air flow contains aerosolised particles and is, accordingly, referred to as a flow of aerosol. 2) The air flow B through the air inlet 26. 3) The air flow C through the air outlet 29. 4) The air flow D from the junction of the air inlet 26 and the air outlet 29 towards the animal. This air flow is the air flow inhaled by the animal and is, accordingly, referred to as the inhalation flow. The

20

25

30

25

30

35

inhalation flow D equals the flow of aerosol A plus the air flow B (if any) minus the air flow C (if any).

The measurement section of the system essentially consists of means 41, 43, 50 for determining the particle concentration of the aerosol flow A, means 45, 46, 50 for determining the inhalation flow rate, and a computer 52.

The means 41, 43, 50, for determining the particle concentration comprises a light-scattering instrument 41, 43, for instance a Casella AMS 950 from Casella Ltd.,

10 London, Great Britain. The instrument has a measuring probe 41, which is shown separately in Fig. 2, but which is placed in a probe holder 42 when the system is used, and a display section 43 for displaying the measured particle concentrations.

15 The probe holder 42 and the measuring probe 41 are inserted in the conduit system 22 in such a way that the flow of aerosol A from the aerosol generator 20 passes through the measuring probe 41 on its way to the nose mask 21.

To prevent contamination of the lenses of the measuring probe 41, air is supplied to the measuring probe 41 through two plastic tubes (only the air outlets 44, to which the tubes are to be connected, are shown in Fig. 2).

The means 45, 46, 50, for determining the inhalation flow rate comprises an air flowmeter having an air flow restriction 45 and a pressure transducer 46 for measuring the air pressure difference over the flow restriction. The air flow restriction 45 is connected to the pressure transducer 46 through two tubes 47.

The air flowmeter 45, 46 and the light-scattering instrument 41, 43 are connected to a processing unit 50, which, via an interface 51, is connected to the computer 52, for instance a PC, which in turn is connected to a control unit 53 for controlling the operation of the mass flow controller 24 and the control unit 23 of the aerosol generator.

The light-scattering instrument does not always measure the absolute particle concentration. The instrument also depends on the physical characteristics of the aerosol. Thus, the instrument has to be calibrated. Furthermore, the particle concentration of the aerosol flow A at the junction of the air inlet 26 and the air outlet 29 is lower than the particle concentration of the aerosol flow A measured by the light-scattering instrument 41, 43, because some particles get caught in the conduits on their way to the nose mask 21. Thus, to establish the absolute particle concentration of the aerosol flow A at the junction of the air inlet 26 and the air outlet 29, the output signal from the light-scattering instrument has to be modified by a correlation factor.

To determine the correlation factor, the flap valves 15 27, 30 are plugged, and a test filter is inserted in the part of the conduit extending between, on the one hand, the nose mask 21 and, on the other hand, the junction of the air inlet 26 and the air outlet 29. The aerosol generator 20 is adjusted so as to generate an aerosol flow A having a predetermined particle concentration and a predetermined volumetric flow rate. The system is operated during a predetermined time period. Then, the mass of particles on the test filter is determined, and the correlation factor is calculated from the ratio of the total 25 particle concentration measured by the light-scattering instrument, to the corresponding particle concentration determined by means of the mass of particles on the test filter.

When the instrument is used to determine the concentration of the active substance in the aerosol, only the active substance on the filter is determined and taken into account when calculating the correlation factor.

When the correlation factor has been determined, the 35 flap valves 27, 30 are unplugged and the test filter is removed.

The operation of the system according to the present invention will now be described.

When performing an experiment in which a predetermined dose of an aerosol is to be administered to an 5 experimental animal, the value of the predetermined dose is first entered in the computer 52, and a maximal test duration, long enough for the predetermined dose to be achieved, is set. Other data needed for the experiment may also be entered, for instance information about the 10 experimental animal and the drug. Then, the scraping rate of the aerosol generator 20 is adjusted so that the predetermined dose is assumed to be administered during a desired time period. The nose mask 21 is fastened on the experimental animal, for instance a dog, and the system is started.

The aerosol generator 20 is adjusted so as to continuously generate a flow of aerosol A of a predetermined volumetric flow rate and a predetermined aerosol particle concentration. In practice, however, the aerosol particle 20 concentration often varies considerably during an experiment.

The flow of aerosol A is output from the aerosol outlet 34 into the conduit system 22. Large particles in the aerosol are trapped in the particle trap 32.

As mentioned above, air is supplied to the measuring 25 probe 41 of the light-scattering instrument 40 to prevent contamination of its lenses. This flow of air, which has a predetermined volumetric flow rate, is added to the flow of aerosol A from the aerosol generator 20.

The measuring probe 41 measures the light scattered by the particles in the flow of aerosol A. The measured values are supplied to the processing unit 50.

Furthermore, the pressure transducer 46 measures the pressure difference across the air flow restriction 45, and supplies the pressure difference values to the processing unit 50.

15

30

The pressure difference across the air flow restriction 45 is measured at a frequency of at least 50 Hz, since the inhalation flow rate varies considerably during an inhalation made by the animal. The particle concentra-5 tion is preferably measured at the same frequency, but it may also be measured much more seldom since the concentration varies much more slowly.

The processing unit 50 successively calculates the particle concentrations corresponding to the sampled light 10 values, as well as the air flow rates corresponding to the sampled pressure difference values caused by the inhalations by the animal. The calculated values are forwarded to the computer 52, which calculates an inhaled partial dose for each determined inhalation flow rate value by multiplying the determined inhalation flow rate value by the corresponding determined particle concentration and the time elapsing between two successive determinations of the inhalation flow rate.

If the particle concentration is determined at a lower frequency than the inhaltation flow rate, the last determined particle concentration may be used for the calculation of the inhaled partial doses.

The partial inhaled doses may be calculated in real time, or during the exhalations by the animal, or even after the termination of the experiment.

The experimental animal sometimes inhales more air than what is supplied from the aerosol generator 20, at least during the peak of the inhalation. The additional air needed is supplied through the air inlet 26. It results in a reduction of the particle concentration of the inhalation flow D. Thus, the particle concentration measured by the light scattering instrument 41, 43 does not reflect the particle concentration of the inhalation flow D.

35 This problem is solved in the following manner. When additional air B is supplied through the air inlet 26, an inhalation flow rate exceeding the predetermined flow rate

15

20

25

of the flow of aerosol A from the light-scattering instrument will be detected when measuring over the flow restriction 45. In this case the computer 52 uses the predetermined flow rate instead of the inhalation flow rate measured across the air flow restriction 45 for the calculation of the inhaled partial dose because the additional air B from the air inlet 26 does not increase the dose inhaled by the animal.

The computer 52 cumulates the inhaled partial doses

10 by adding each calculated inhaled partial dose to a sum of
all previously calculated inhaled partial doses. After
each inhaled partial dose added, this cumulated dose is
compared with the predetermined dose. When the predetermined dose is achieved, or when the maximal test duration

15 has expired, the computer 52 outputs a signal to the
control unit 53 to stop the aerosol generator 20. The
experimental animal is allowed to make a few more inhalations to prevent any remaining aerosol from leaking out.

The part of the conduit system 22 extending between the nose mask 21 and the flow restriction 45 will not contain any aerosol when the animal begins its inhalation, which means that the actual dose inhaled by an animal during an inhalation is less than the dose calculated by means of the inhalation flow rate values and concentration values.

For this reason, the inhaled dose calculated for each inhalation (each tidal volume) is advantageously corrected for this "dead space" between the nose mask 21 and the flow restriction 45, by means of the equation (TV-DV)/TV, where TV is the tidal volume, determined by means of the measured inhalation flow rate value, and DV is the volume of the dead space.

EXAMPLE

An experiment was carried out to compare the prior art fixed time administration method (method 1) with the method according to the present invention (method 2) as

20

25

regards the ability to predict the dose of an aerosol inhaled by an animal.

The system illustrated in Fig. 2 was used with a test filter inserted between the flow restriction 45 and the 5 nose mask 21. The test substance was budesonide.

The experiment was performed on five dogs at three different target concentrations, 60 μ g/l, 200 μ g/l and 1500 μ g/l. Four trials were performed at each concentration with each dog.

The exposure time was allowed to vary from 3.5 to 5 minutes. The substance correlation factors used were 0.4570, 0.4709 and 0.5075 for the target concentrations 60 μ g/l, 200 μ g/l and 1500 μ g/l, respectively.

The ratio of the mass of test substance on the test

filter to the mass of test substance predicted by methods

l and 2 was calculated and analysed by analysis of vari
ance. The 95% confidence intervals and the standard devia
tions of the two methods were computed. As appears from

the following table, the best prediction of the inhaled

dose was obtained by the method according to the present

invention when corrected for the dead space.

				95%	95%	Standard
	Method	Remark	Mean	Conf.limit	Conf.limit	Deviation
25	Fixed time administra		1.77	1.70	1.84	0.27
	The invention					
30		Uncorr. dead space Corr. dead	0.86	0.85	0.88	0.06
30		space	0.94	0.93	0.96	0.07

PCT/SE95/00590 WO 96/00046

10

The embodiment described above is but an example which may be modified in many ways within the scope of the appended claims.

The particle concentration of the flow of aerosol may 5 be measured by any suitable non-intrusive technique, for instance by means of ultrasonic sound. Furthermore, the mass flow rate of the aerosol flow may be measured instead of the volumetric flow rate.

Provided that the flow rate of the aerosol flow A is 10 known or is measured, the air flowmeter 45, 46 measuring the flow rate of the inhalation flow may be replaced by an air flowmeter measuring the air flow rate in the air outlet 29. Optionally, the system may also be provided with an air flowmeter measuring the air flow rate in the air inlet 26.

The flap valve 30 and the filter 31 of the air outlet 29 may be replaced by a recirculation conduit leading back to the conduit system 22 upstream of the means 41, 43, 50 in order to reuse active substance exhaled or not inhaled 20 by the test animal.

In the embodiment described above, the particle concentration is measured upstream from the air inlet 26, and the air outlet 29. However, it may also be measured downstream thereform.

In addition to dry-powder aerosol, the systems and 25 the methods according to the invention may be used for liquid aerosols and aerosols obtained from pressurised metered dose inhalers.

The methods and the systems according to the invention are to be used when performing experiments on animals, preferably large animals, for instance dogs and pigs, but also smaller animals like rats and rabbits.

30

CLAIMS

- A method for measuring a dose of a drug inhaled by
 an experimental animal, the drug being supplied to the animal in the form of a flow of aerosol,
 - characterised by the steps of
 - (a) determining the momentary concentration of the drug in said flow of aerosol;
- (b) determining the momentary inhalation flow rate of the animal a plurality of times during each inhalation by the animal;
 - (c) calculating an inhaled partial dose for each determined momentary flow rate;
- 15 the total dose of the drug inhaled by the animal being obtained by summation of all inhaled partial doses.
- A method for administering a predetermined dose of a drug to an experimental animal, comprising the steps of aerosolising the drug and supplying it in the form of a
 flow of aerosol to the animal, c h a r a c t e r i s e d by the further steps of
 - (a) determining the momentary concentration of the drug in said flow of aerosol;
- (b) determining the momentary inhalation flow rate of 25 the animal a plurality of times during each inhalation by the animal;
 - (c) calculating an inhaled partial dose for each determined momentary flow rate;
- (d) successively cumulating the calculated inhaled30 partial doses to a cumulated inhaled dose;
 - (e) interrupting the generation of aerosol when the cumulated inhaled dose is approximately equal to the predetermined dose.
- 3. A method according to claim 1 or 2, c h a r a c 35 t e r i s e d in that the inhaled partial dose is calculated by multiplying the determined momentary inhalation flow rate by the corresponding determined momentary

concentration of the drug and the time period elapsed between two consecutive determination of the momentary inhalation flow rate.

- 4. A method according to claim 1, 2 or 3, wherein the aerosol flow rate at the point where the momentary concentration of the drug is determined, is known or is determined, c h a r a c t e r i s e d in that the calculation of an inhaled partial dose is based on the aerosol flow rate at said point if the determined inhalation flow rate exceeds the aerosol flow rate at said point, and otherwise based on the determined momentary inhalation flow rate.
 - 5. A method according to any one of the preceding claims, characterised in that the inhalation flow rate is determined at a frequency of at least 50 Hz.
- 6. A method according to any one of the preceding claims, characterised in that the concentration of the drug is determined at the same frequency as the inhalation flow rate.
- 7. A method according to any one of the preceding
 20 claims, characterised in that the aerosol is a dry-powder aerosol.
 - 8. A method according to any one of the preceding claims, characterised in that the inhaled dose is corrected to take into account that a part (DV) of each tidal volume (TV) of the animal does not contain any drug.
 - 9. A system for measuring a dose of a drug inhaled by an experimental animal, the drug being supplied, via a conduit system (22), to the animal in the form of a flow of aerosol from an aerosol generator (20), c h a r a c t e r i s e d by

means (41, 43, 50) for determining the momentary concentration of the drug in said flow of aerosol;

means (45, 46, 50) for determining the momentary inhalation flow rate of the animal;

25

ų

calculating means (52) for calculating an inhaled partial dose for each determined inhalation flow rate as well as for adding up a plurality of inhaled partial doses for obtaining the total dose inhaled by the animal.

10. A system for administering a predetermined dose of a drug to an experimental animal in the form of a flow of aerosol, comprising an aerosol generator (20) which is connected to a conduit system (22) for supplying the aerosol generated by the aerosol generator to the experi-10 mental animal, characterised

means (41, 43, 50) for determining the momentary concentration of the drug in said flow of aerosol;

means (45, 46, 50) for determining the momentary inhalation flow rate of the animal;

calculating means (52) for calculating an inhaled 15 partial dose for of determined momentary inhalation flow rate as well as for successively cumulating the calculated inhaled partial doses to a cumulated inhaled dose;

comparing means (52) for comparing the cumulated inhaled dose with the predetermined dose; and 20

means (53) for turning off the aerosol generator (20) when the cumulated inhaled dose is approximately equal to the predetermined dose.

- 11. A system according to claim 9 or 10,
- characterised in that the means (41, 43, 50) for determining the momentary concentration comprise a light-scattering instrument.
- 12. A system according to any one of claims 9-11, characterised in that the means (45, 46, 50) for determining the momentary inhalation flow rate 30 comprise an air flow restriction (45) and a differential pressure gauge (46), which is arranged to measure the air pressure difference across the air flow restriction.
- 13. A system according to any one of claims 9-12, 35 characterised in that the means (45, 46, 50)for determining the inhalation flow rate are located down-

stream from the means (41, 43, 50) for determining the concentration.

- 14. A system according to any one of claims 9-13, c h a r a c t e r i s e d by an air inlet (26) for supplying additional air to the conduit system (22) and an air outlet (29) from the conduit system (22), said air inlet (26) and said air outlet (29) being located downstream from the means (41, 43, 50) for determining the concentration.
- 15. A system according to claim 14, c h a r a c t e r i s e d in that the means (45, 46, 50) for determining the inhalation flow rate are arranged to determine the air flow rate in the air outlet (29).
- 16. A system according to claim 14, c h a r a c
 15 terised in that the air outlet (29) is connected to
 the conduit system (22) upstream of the means (41, 43, 50)
 for determining the momentary concentration of the drug in
 said flow of aerosol.

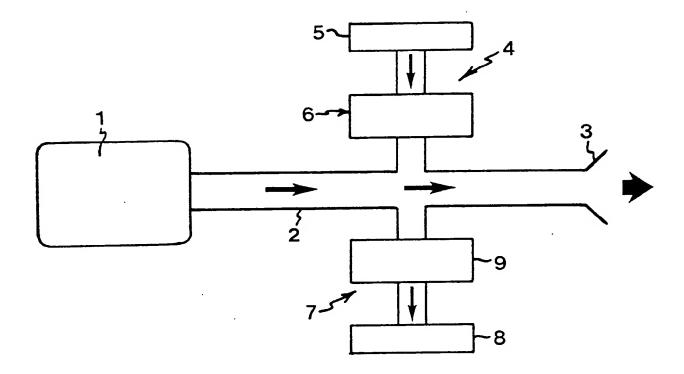
20

25

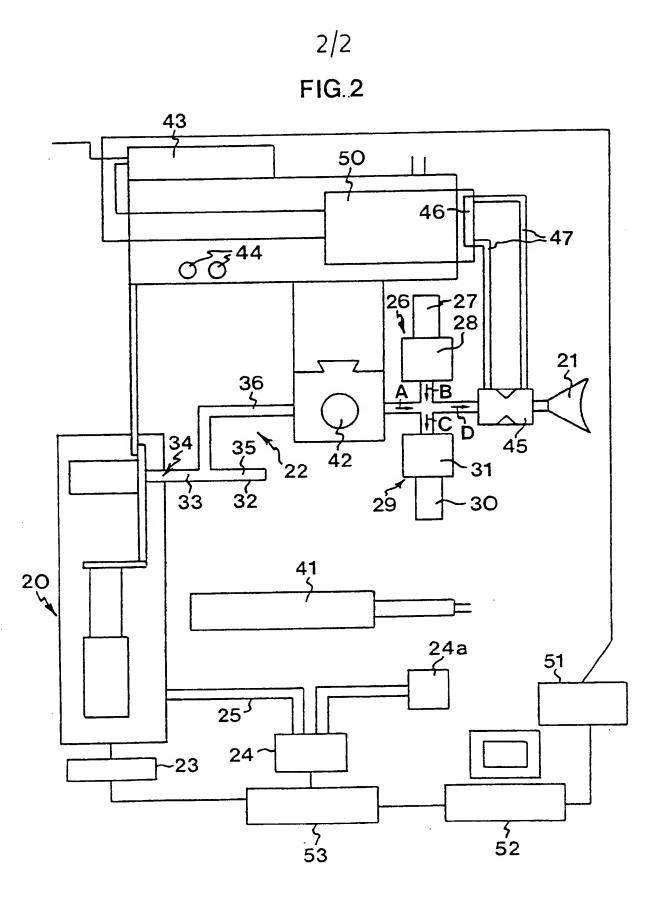
30

1/2

FIG.I



WO 96/00046 PCT/SE95/00590



INTERNATIONAL SEARCH REPORT

International application No. PCT/SE 95/00590

A. CLASSIF	FICATION OF SUBJECT MATTER		
IPC6: A61	1D 7/04, A61B 5/08, A61M 15/00 International Patent Classification (IPC) or to both na	ational classification and IPC	
	SEARCHED		
Minimum docu	umentation searched (classification system followed by	classification symbols)	
IPC6: A61	ID, A61B, A61M		
Documentation	n searched other than minimum documentation to the	extent that such documents are included in	the fields searched
	,NO classes as above		
Electronic data	a base consulted during the international search (name	of data base and, where practicable, search	terms used)
C. DOCUM	IENTS CONSIDERED TO BE RELEVANT		
Category* C	Citation of document, with indication, where app	propriate, of the relevant passages	Relevant to claim No.
A E	EP 0053253 A2 (BASF AKTIENGESELL 9 June 1982 (09.06.82)	SCHAFT),	1-16
A E	EP 0121795 A2 (STAUFFER CHEMICAL 17 October 1984 (17.10.84)	COMPANY),	1-16
A [DE 2341924 A1 (GÖTZE, GERHARD), (06.03.75)	6 March 1975	1-16
	·		
	****		1
	•		
Further	documents are listed in the continuation of Box	C. X See patent family annex	
"A" document	tegories of cited documents: defining the general state of the art which is not considered	"T" later document published after the inte date and not in conflict with the applie the principle or theory underlying the	cation but cited to understand
"E" ertier docu	articular relevance unent but published on or after the international filing date which may throw doubts on priority claim(s) or which is	"X" document of particular relevance: the considered novel or cannot be considered step when the document is taken alone	red to involve an inventive
special read	tablish the publication date of another citation or other uson (as specified)	"Y" document of particular relevance: the	claimed invention cannot be
means	referring to an oral disclosure, use, exhibition or other	considered to involve an inventive step	documents, such combination
	published prior to the international filing date but later than y date claimed	being obvious to a person skilled in the "&" document member of the same patent	
Date of the a	ctual completion of the international search	Date of mailing of the international s	earch report
21 Sept 1	1905	0 7 -10- 1995	
	ailing address of the ISA/	Authorized officer	
Swedish Pa		11, 1111	
	5-102 42 STOCKHOLM 5. +46 8 666 02 86	Jack Hedlund Telephone No. +46 8 782 25 00	

Form PCT/ISA/210 (second sheet) (July 1992)

INTERNATIONAL SEARCH REPORT

Information on patent family members

28/08/95

International application No.
PCT/SE 95/00590

Patent document cited in search report		Publication date	Patent family member(s)		Publication date
EP-A2-	0053253	09/06/82	SE-T3- DE-A- US-A-	0053253 3044640 4479493	08/07/82 30/10/84
-A2-	0121795	17/10/84	JP-A- US-A-	59168851 4520808	22/09/84 04/06/85
	2341924	06/03/75	NONE		

Form PCT/ISA/210 (patent family annex) (July 1992)